

54465 Deriv

Work Order ID 54227

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Item ID: D206-642-211

Accept



Setup Start



Revision ID: M

Stop



Item Name: Skidtube LH

Start Date: 12/03/2009 Start Qty: 1.00



Cust Item ID:

Required Date: 12/10/2009 Req'd Qty: 1.00

Customer:

Reference: Update to CHG005

Run Start



Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Stop



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	----------------	--------------	--------------	---------------	---------------	------------------	----------------

Draw Nbr	Revision Nbr
IIN-D206-642	M

100 Pick Kit 0.00



Packaging

Packaging

Memo

Pull from stock 43205 to update to CHG005 per DSI 9421 Rev.B (see attached).
Ensure to complete the hardware qrys.
Dis-regard any un necessary hardware N/A.

110 QC4- 100% Inspect kits for completeness 0.00



QC

Quality Control

Memo

Ensure labels are @ CHG005 with the new batch #.

120 Identify as per dwg & Stock Location: _____ 0.00



Packaging

Packaging

Memo

new paperwork & labels required with the new batch # @ CHG005

CHG004

for BG 09/12/08

8/12/09

8/12/09

8/12/09

8/12/09

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Item ID: D206-642-211

Accept



Setup Start



Revision ID: M

Stop



Item Name: Skidtube LH

Start Date: 12/03/2009 Start Qty: 1.00



Cust Item ID:

Required Date: 12/10/2009 Req'd Qty: 1.00



Customer:

Reference: Update to CHG005

Run Start



Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Stop



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run HoursDraw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

09/12/10

MF

09-12-09

DART		TEL: 1-613-632-3336 FAX: 1-613-632-4443	
TRANSPORT CANADA APPROVAL # 09-89			
P/N	D206-642-211	CHG	CHG004
DESC	Skidtube Assembly	STC	SH98-4
LOT	B43205	STC	SA00475SE
MODEL	Bell 206A/R	STC	
US PATENT # 5735484 CANADA FOREIGN PATENTS PENDING			
MADE IN CANADA			

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Work Order ID: 54227

Parent Item: D206-642-211RevL

Parent Item Name: Skidtube LH

Comments:


Start Date: 12/03/2009

Required Date: 12/10/2009

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
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AN3-41A		Purchased	No			120	Each	248.0000	8.0000			
												
Bolt												

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST

248

107242

4

108302


4

111163

40

112431

200

AN4-5A		Purchased	No			120	Each	182.0000	1.0000			
												
Bolt												

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST

182

100089

6

106605

6

108672

1

109061

9

110844

57

111650

3

112933

100

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Work Order ID: 54227

Parent Item: D206-642-211RevL

Parent Item Name: Skidtube LH

Comments:

Start Date: 12/03/2009

Required Date: 12/10/2009

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
AN4-6A Bolt		Purchased	No			120	Each	1,749.000	12.0000			

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
ST	1749	
111279	49	
112314	300	
112641	100	
112720	100	
112829	300	
112933	300	
113149	600	

AN5-11A Bolt		Purchased	No			120	Each	195.0000	4.0000			
-----------------	--	-----------	----	--	--	-----	------	----------	--------	--	--	--

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
ST	195	
109061	1	
109545	1	
110363	6	
110985	1	
112243	36	
112314	100	
113149	50	

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Work Order ID: 54227

Parent Item: D206-642-211RevL

Parent Item Name: Skidtube LH


Comments:

Start Date: 12/03/2009

Required Date: 12/10/2009


Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
AN5-7A  Bolt		Purchased	No			120	Each	174.0000	4.0000			

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
ST	157	
110625	7	
113149	100	
113226	50	

Main Warehouse		
t	17	
112829	17	

AN6-44A  Bolt		Purchased	No			120	Each	81.0000	2.0000			
---	--	-----------	----	--	--	-----	------	---------	--------	--	--	--

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
ST	81	
110372	81	

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Work Order ID: 54227

Parent Item: D206-642-211RevL

Parent Item Name: Skidtube LH


Comments:

Start Date: 12/03/2009

Required Date: 12/10/2009

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
AN960JD10  Washer		Purchased	No			120	Each	2,045.000	8.0000			

Handwritten signature

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
ST	2045	
105442	8	
109059	2	
109840	23	
110139	2	
110985	202	
111279	5	
111668	64	
112314	725	
112369	14	
113149	1000	

AN960JD416



Washer

Purchased

No

120

Each

2,409.000

25.0000

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
ST	2409	
108161	329	
110523	340	
111279	101	
111916	482	
112314	1157	
16941	0	

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Work Order ID: 54227

Parent Item: D206-642-211RevL

Parent Item Name: Skidtube LH


Comments:

Start Date: 12/03/2009

Required Date: 12/10/2009

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
AN960JD516  Washer		Purchased	No			120	Each	1,048.000	8.0000			

M/L C

<u>Warehouse</u> <u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
Main Warehouse		
ST	1048	
110363	46	
110523	57	
111279	39	
112082	64	
112314	14	
112828	328	
113149	500	

AN960JD616



Washer

Purchased No

120 Each 823.0000 4.0000

<u>Warehouse</u> <u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
Main Warehouse		
ST	823	
112314	23	
112828	500	
113149	300	

M/L C

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Work Order ID: 54227

Parent Item: D206-642-211RevL

Parent Item Name: Skidtube LH

Comments:

Start Date: 12/03/2009

Required Date: 12/10/2009

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D206-642-241RevF		Manufactured	No			120	Each	2.0000	1.0000			
Replacement Skidtube												

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
FG	2	
33211	1	
33342	1	

D206-651-041RevA/B2
206A/B GHW

Manufactured No

120 Each 38.0000 1.0000

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
FG	38	
37451	5	
42767	5	
43839	9	
46160	19	

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Work Order ID: 54227

Parent Item: D206-642-211RevL

Parent Item Name: Skidtube LH

Comments:

Start Date: 12/03/2009

Required Date: 12/10/2009

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D2652RevA		Manufactured	No			120	Each	545.0000	16.0000			
Bushing												

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
OFFSHORE		
FG	44	
31985	44	
Main Warehouse		
ST	111	
21091	0	
53741	111	
Main Warehouse		
ST40	390	
51531	390	

D2655RevB

Manufactured No

120

Each

33.0000

1.0000

Ring

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
ST	33	
44295	17	
45738	16	

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Work Order ID: 54227

Parent Item: D206-642-211RevL

Parent Item Name: Skidtube LH

Comments:

Start Date: 12/03/2009

Required Date: 12/10/2009

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D2665-1RevD		Manufactured	No			120	Each	25.0000	4.0000			
Saddle, LH Fwd Aft Out 206												

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST 11

44282 2

46097 9

Main Warehouse

ST436 14

52306 8

52848 6

D2666-1RevD

Manufactured No

120

Each

15.0000

4.0000

Saddle, LH Fwd Aft In 206

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST 15

46099 7

52307 8

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Work Order ID: 54227

Parent Item: D206-642-211RevL

Parent Item Name: Skidtube LH


Comments:

Start Date: 12/03/2009

Required Date: 12/10/2009

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D2712RevB  Set Screw		Manufactured	No			120	Each	685.0000	10.0000			

<u>Warehouse</u> <u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
OFFSHORE		
FG	50	
29962	50	
Main Warehouse		
ST	635	
16400	20	
43810	11	
47603	18	
48235	86	
50415	500	

48235

D2884RevB



Saddle Spacer

Manufactured No

120 Each

71.0000

2.0000

<u>Warehouse</u> <u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
OFFSHORE		
FG	10	
29453	10	
Main Warehouse		
ST	61	
37444	5	
52302	56	

37444

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Work Order ID: 54227

Parent Item: D206-642-211RevL

Parent Item Name: Skidtube LH

Comments:

Start Date: 12/03/2009

Required Date: 12/10/2009

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	--------------------------	---------------	----------------	--------

D2885RevB

Manufactured

No

120

Each

93.0000

2.0000



Saddle Spacer

Warehouse

Loc Qty

Loc Code

Location

OFFSHORE

FG

10

29199

10

Main Warehouse

ST

83

37443

11

52303

72

MS21042L3

Purchased

No

120

Each

2,823.000

8.0000



Nut

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

2823

109798

14

110844

32

111274

27

111668

258

112314

1992

112385

500

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Work Order ID: 54227

Parent Item: D206-642-211RevL

Parent Item Name: Skidtube LH


Comments:

Start Date: 12/03/2009

Required Date: 12/10/2009

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
MS21042L4  Nut		Purchased	No			120	Each	4,191.000	12.0000	<input checked="" type="checkbox"/>		

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST

4191

110507

184

111827

4007

15924

0

MS21042L6

Purchased

No

120

Each

512.0000

2.0000

Nut

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST

512

105077

22

110002

5

111548

8

111578

400

112492

77

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4.3 206A/B HIGH GEAR SKIDTUBES

Item	Qty -211	Qty -212	Qty -213	Qty -214	Qty -241	Qty -247	Part Number	Description
	X						D206-642-211	SKIDTUBE INSTALLATION, LH
		X					D206-642-212	SKIDTUBE INSTALLATION, RH
			X				D206-642-213	SKIDTUBE INSTALLATION, LH, THRU BOLT
				X			D206-642-214	SKIDTUBE INSTALLATION, RH, THRU BOLT
	1	1	1	1	X		D206-642-241	SKIDTUBE
						X	D206-642-247	WEARSHOE KIT (REPLACES -243)
	1	1	1	1			D206-651-041	* 206 GHW ADAPTER ⁽¹⁾
1					1		D2650-3	SKIDTUBE ASSEMBLY
2A					18		D2651-1	* PLUG ⁽¹⁾
2B					18		D2651-3	* O-RING ⁽¹⁾
3					1		D2646	* AFT CAP ⁽¹⁾
4					2		MS27039-1-08	* SCREW ⁽¹⁾
5					2		AN960JD10L	* WASHER ⁽¹⁾
6	1		1				D2665-1	SADDLE, FWD OUT, LH
6		1		1			D2665-2	SADDLE, FWD OUT, RH
7	1		1				D2666-1	SADDLE, FWD IN, LH
7		1		1			D2666-2	SADDLE, FWD IN, RH
8	1						D2665-1	SADDLE, AFT OUT, LH
8		1					D2665-2	SADDLE, AFT OUT, RH
8			1				D2667-1	SADDLE, AFT OUT, LH
8				1			D2667-2	SADDLE, AFT OUT, RH
9	1						D2666-1	SADDLE, AFT IN, LH
9		1					D2666-2	SADDLE, AFT IN, RH
9			1				D2668-1	SADDLE, AFT IN, LH
9				1			D2668-2	SADDLE, AFT IN, RH
10	8	8	8	8			AN3-41A	BOLT
11	16	16	16	16			D2652	BUSHING
12A	8	8	8	8			MS21042-3	NUT (OR MS21042L3)
12B	8	8	8	8			AN960JD10	WASHER
13	4	4	4	4			AN5-7A	BOLT
14	4	4	4	4			AN5-11A	BOLT
14A			2	2			AN5-32A	* BOLT ⁽²⁾
14B			2	2			MS21042-5	* NUT (OR MS21042L5) ⁽²⁾
15	8	8	8	8			AN960JD516	WASHER
16	12	12	12	12			AN4-6A	BOLT
17	24	24	24	24			AN960JD416	WASHER
18	12	12	12	12			MS21042-4	NUT (OR MS21042L4)
20A					4		D3537-1	WEARPAD (REPLACES D2648-3)
21A					1		D3537-3	WEARPAD (REPLACES D3429-1)
22A					1	1	D3535-13	WEARSHOE (REPLACES D2656-13)
22B					1	1	D3536-13	GASKET
23A					1	1	D3535-21	WEARSHOE (REPLACES D2656-21)
23B					1	1	D3536-21	GASKET
24A					1	1	D3535-33	WEARSHOE (REPLACES D2656-33)
24B					1	1	D3536-33	GASKET
26A					44		MS27039C1-08	SCREW
26B					44		AN960C10L	WASHER
26C					44		*ALS7-1032-130	* INSERT ⁽¹⁾ (or AKS4-1032-130, ALS4-1032-130, AELS-1032-130)
28	2	2	2	2			AN6-44A	BOLT
29A	2	2	2	2			MS21042-6	NUT (OR MS21042L6)
29B	4	4	4	4			AN960JD616	WASHER
34	1	1	1	1			AN4C5A	BOLT
35	1	1	1	1			AN960C416	WASHER
36	1	1	1	1			D3413-1	RING (REPLACES D2655)
37	10	10	5	5			D2712	SET SCREW
38	2	2	2	2			D2884	SADDLE SPACER
39	2	2	2	2			D2885	SADDLE SPACER

NOTES: ⁽¹⁾ DENOTES THAT PART IS INCLUDED WITH D2650-3 ASSEMBLY ABOVE⁽²⁾ MAY BE REQUIRED ON -213/-214 INSTALLATIONS⁽³⁾ NOT INSTALLED AS PART OF SKIDTUBE. USED TO MODIFY OEM GROUND HANDLING WHEELS

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Date: 09.04.03

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